



G&E 1606 Black Masterbatch Technical Data Sheet

G&E 1606 BMB is mechanically mixed SBR Black masterbatch. This material can be used to replace SBR-1606 coprecipitated masterbatch in most applications. G&E 1606 contains 100 parts of SBR, 52 parts of N-300 series carbon black, and 10 Parts of Highly Aromatic Oil.

TYPICAL COMPOUND SPECIFICATIONS

MILLED MOONEY VISCOSITY ASTM D 1646	ML 1+4@100°C	65-85
ODR RHEOMETER ML MH Ts2 Tc90	ASTM D 2084 8.25 60 2 5.75	12 Minutes/3° Arc@ 177°C
TYPICAL PHYSICAL PROPERTIES Tensile, psi Elongation, % 300 % Modulus, psi Specific Gravity	ASTM D 412 3000 550 1300 1.13	Cured 35 Min @ 145°C
TEST RECIPE 1606 BMB Zinc Oxide Stearic Acid Sulfur TBBS	ASTM D 3186 162 pts. 3.00 pts. 1.50 pts. 1.75 pts. 1.25 pts.	Mill Mixed

PACKAGING

Standard Package: Approximately 30"x38"x3/8" slabs on a 4-way entry skid, approximately 2,200 lbs. net (1 Metric Ton). Boxes are shipped on heat treated wood it is offered solely for guidance to persons who will make their own determination. Goldsmith & Eggleton's products are sold without warranty, expressed or implemented.

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